



WELDMARK®

WELDMARK MIG25-140 MIG MACHINE KIT

NOW COMES AS AN INVERTER!

**NEW &
IMPROVED!**

KIT INCLUDES:



Regulator/Flowgauge



10' Gas Hose



10' MIG Gun



10' Ground Cable
With Clamp



\$455



**ALSO AVAILABLE
WEM SPOOLGUN-MM**



Spoolgun uses same consumables as the MIG gun.

• 3-Year Warranty

- 140-Amp, 120V
- Advanced Inverter Technology
- MIG Gun Accepts Tweco Consumables
- Handles Up To .035 Mild Steel & Flux Core
- Spool Gun (Optional)
- Weight: 31 lbs.
- Toll Free Welder Helpline: 888-762-4045
- **PART #: WEM MIG25-140**



INVERTER MIG WELDER COMPARISON CHART

| | NEW WELDMARK MIG25-140 INVERTER MIG WELDER | OLD WELDMARK MIG25-140 MIG WELDER | MILLER MILLERMATIC 141 | LINCOLN POWER MIG 140C |
|--------------------------------|---|---|---------------------------|---------------------------|
| INPUT POWER | 120V | 115V | 120V | 120V |
| INVERTER POWERED | Yes | No | No | No |
| OUTPUT RANGE | 30 to 140A | 25 to 140A | 30 to 140A | 30 to 140A |
| DUTY CYCLE | 30% @ 90A | 20% @ 90A | 20% @ 90A | 20% @ 90A |
| MATERIAL THICKNESS | 24 ga. to 3/16 in. | 24 ga. to 3/16 in. | 24 ga. to 3/16 in. | 24 ga. to 3/16 in. |
| VOLTAGE CONTROL | Infinite | 4-Tap | Infinite | Infinite |
| WIRE SPEED CONTROL | Infinite | Infinite | Infinite | Infinite |
| DRIVE ASSEMBLY | Cast Aluminum | Plastic | Cast Aluminum | Cast Aluminum |
| MIG GUN CONNECTOR | One Piece Tweco Style | One Piece Tweco Style | One Piece Miller Style | One Piece Tweco Style |
| MIG CONSUMABLES | Tweco Style | Tweco Style | Miller Style | Tweco Style |
| SPOOL GUN CAPABLE | Yes | Yes | Yes | Yes |
| SPOT TIMER | Yes | No | No | No |
| REGULATOR & GAS HOSE | Included | Included | Included | Included |
| WIRE SPOOL SIZES | 2 lb. & 11 lb. | 2 lb. & 11 lb. | 2 lb. & 11 lb. | 2 lb. & 11 lb. |
| THERMAL OVERLOAD PROTECTION | Yes | Yes | Yes | Yes |
| WEIGHT | 31 lbs. | 64 lbs. | 51 lbs. | 58 lbs. |
| WARRANTY | 3 Year | 1 Year | 3 Year | 3 Year |
| WARRANTY SERVICED BY | Metal Man Work Gear Company | None | Miller | Lincoln |

WELDMARK MIG25-140 MIG GUN CONSUMABLES

| TIPS | NOZZLES | MIG GUNS |
|------------------------------|--------------------------|-----------------------------------|
| WMK11-23-B .023 TIPS 10-PACK | WMK21-50-B NOZZLE 2-PACK | 1410035T REPLACEMENT MIG GUN |
| WMK11-23 .023 TIPS 25-BAG | WMK21-50 NOZZLE 2-BAG | WMJ MIG GUN JUMPER |
| WMK11-30-B .030 TIPS 10-PACK | WMK21-62 NOZZLE 2-BAG | SPOOL GUN |
| WMK11-30 .030 TIPS 25-BAG | DIFFUSER/LINER | WEM SPOOLGUN-MM SPOOLGUN 10' |
| WMK11-35-B .035 TIPS 10-PACK | WMK51 DIFFUSER 5-BAG | .035 MAX |
| WMK11-35 .035 TIPS 25-BAG | WMK354015 LINER 1-BOX | Uses same consumables as MIG gun. |

WWW.WELDMARK.COM

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If you have any questions, contact IWDC Customer Service for more information.

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